BLAST MEDIA DATA SHEET



GUYSON FLEXGRIT

for use with turbine wheel and dry compressed air systems

GENERAL

Guyson Flexgrit is a specially produced soft iron bead with exceptional cleaning properties. The rounded shape appears more obvious during use as the media becomes conditioned and the shot multiples its effectiveness during blasting due to the ricochet effect. The non-aggressive nature of the product allows it to be used for gentle removal of surface deposits without damage to sensitive substrates. Wear on blast equipment is minimised and the media itself has an excellent blast life, which reduces dust to very low levels.

Flexgrit would generally be used in wheel/turbine or pressure blast systems.

TYPICAL APPLICATIONS

Cleaning and reconditioning without dimensional change e.g. mould and die cleaning. Also carbon and light corrosion removal.

Chemical Composition Size Available 300 - 500 microns

Iron Bead Pack Size 25 kg

Iron 98.70% minimum

Additionally includes small quantities of carbon. sulphur, phosphorus, manganese and silicon

Physical Data

Spherical (when conditioned) Shape

Grey/Black Metallic Colour Not less than 3.5g/cc Apparent density

Hardness 28 - 36 HRC

(280 - 345 VPN)

See Guyson MSDS reference 46 for all other details

Flexgrit is a non-toxic and non-hazardous product. No special disposal precautions are required for the product once it has been used for blast finishing purposes. However, contamination from a specific application or process must also be considered prior to

disposal

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